



Dart Aerospace Ltd.
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D3065-7**Job Sheet 182748****Part No:** D3065-7**Job Qty:** 40 ea**Part Name:** Step Spacer**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 8/30/18**Job Tracking No:****Due Date:** 9/7/18**Created By:** Jason Leroux**Type:** SOLD**Description:****Note:** DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:D Now on Water Jet 06-04-11 JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Waterjet		SC 8/08/28
100	Waterjet	40 pcs	9/7/18	9/7/18	0.00	1.47	Waterjet1		SC 9/08/28
120	QC	40 pcs	9/7/18	9/7/18	0.00	0.00	QC8		38
140	Brake NC	40 pcs	9/7/18	9/7/18	0.02	1.23	Brake NC 1		DAC 9-88
150	QC	40 pcs	9/7/18	9/7/18	0.00	0.00	QC5		38
160	HandFinish	40 pcs	9/7/18	9/7/18	0.00	0.71	HandFinish1		D.R. 18/08/18
170	QC	40 pcs	9/7/18	9/7/18	0.00	0.00	QC7-2		SEP 11 2018 68
180	Packaging	40 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-1		9-89
190	QC21-SA	40 Ea	9/7/18	9/7/18	0.00	0.00	QC21		DAC SEP 12 2018

Part Op 100 - 1-Cut as per Dwg D3065
Descriptions: 140 - Bend as per Dwg D3065
180 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	6.2960 sf (.1574 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	6	58	0



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Container No: S107518



Part: D3065-7

Job No: 182748

Serial No/Batch: S107518

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/01/18

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	0.128inches + 0.005 - 0.000	0.133 0.128	0,130	
2	Step Spacer	0.865inches ± 0.005	0.870 0.860	0,868	
3	Step Spacer	4.522inches ± 0.010	4.532 4.512	4,525	
4	Step Spacer	0.250inches ± 0.010	0.260 0.240	0,252	
5	Step Spacer	2.093inches ± 0.010	2.103 2.083	2,095	
6	Step Spacer	3.936inches ± 0.005	3.941 3.931	3,940	
7	Step Spacer	4.186inches ± 0.010	4.196 4.176	4,190	
8	Step Spacer	1.250inches ± 0.005	1.255 1.245	1,251	
9	Step Spacer	0.125inches ± 0.010	0.135 0.115	0,124	
10	Step Spacer	Attribute			

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